LIVESTOCK HANDLING & FEEDING EQUIPMENT

SQUEEZE CHUTES | ALLEYS | CROWDING TUBS | PORTABLE HANDLING SYSTEMS
| SIDE X SIDE ALLEY SYSTEMS | BALE FEEDERS | CORRAL GATES & PANELS

www.RealMFGSD.com
Real Manufacturing is a family owned company that builds a full line of quality Livestock Handling Equipment that is built to last years of demanding use. Our products include: Portable Working Systems, Portable Tub and Alley System, Portable Loading Chute, Portable Side X Side Alley System, Stationary Squeeze Chutes, Headgates, Variety of Alleys, & Crowding Tubs. Real MFG products are Proudly Manufactured in Milbank, SD and are on display at our dealers throughout South Dakota, North Dakota, & Minnesota.
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Real MFG Side X Side Alley Systems (Double Alley) features the latest technology in low stress straight-line cattle handling. These systems can be paired with a Bud Box, Portable Corral System or other existing corrals. This system is offered as a Portable System or as Stationary Equipment in Lengths of 42FT & 33FT.

**Features:**

1) Heavy Duty 3” X 3” Square Tube Framework
2) Formed Sheeting for added strength & less noise
3) Alley sheeting is kept low to reduce stress on stock and also provide excellent workability for the handler
4) Simple 1 Step Alley Width Adjustment throughout the unit Including the Merge Section
5) Alley walls rubber mounted & silicone insulated for reduced noise
6) Cattle are contained in the alley by the adjustable NO-BAK System
7) NO-BAK System is adjusted by Hydraulic Cylinders or Optional Manual Sidewind Jacks
8) Removable Axle Assemblies allows unit to be places firmly on the ground creating a hazard free work environment
9) System includes either hydraulic jacks or hand operated hydraulic ram to Raise/Lower unit from Work Position to Transport Position
10) Hitch Assembly with 2-5/16 Ball Coupler & Safety Chains can be quickly folded out of the way or completely removed from unit

**Overall Dimensions**
- Width: 8’ 7”
- Length: 42’ or 33’ 8”
- Height: 7’
SIDE X SIDE ALLEY SYSTEM

ALLEY SYSTEM OPTIONS:

- Self Catch Headgate
- Rolling Gate
- Rear Alley Gate
- Sheeted Bow Gates 12’ or 14’
- Heavy Duty Bud Box Panels
- Hydraulic Power Unit

STATIONARY SIDE X SIDE ALLEY
Real MFG Portable Working Systems are constructed from high strength Square Tubing. These modular constructed units feature components constructed on a fixed framework allowing for faster setup and take down time. These units can go from Transport Position to ready to work cattle in less than 10 minutes.

Features:
1) Dual Operator Controls allows for reversible operation on all features
2) Self Catch Headgate with industry only Roller-Release technology
3) Large Neck Access opening allows for proper vaccination technique
4) Dual Pull Parallel Squeeze Mechanism insures smooth & equal squeeze operation
5) Walk-thru Palpation Cage adjusts simultaneously with the squeeze chute
6) Dual Slide Rolling Gate
7) Simple 1 Step Alley Width Adjustment (32” - 15” Width)
8) 2 Side Adjustable Alley keeps stock in center line of alley & squeeze
9) 36” Access Door creates an optional 2nd tub exit
10) Corner-Less crowding tub gate
11) Solid Welded Catwalk around perimeter of Tub & Alley
12) Heavy Duty 3” X 3” X 1/4” Tube Framework
13) Scale Brackets standard in alley section
14) Clevis hitch standard on all units with optional ball hitch
15) Hand Operated Hydraulic Jack to Lift/Lower Unit into position

SPECIFICATIONS

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Real MFG Portable Working Systems are constructed from high strength Square Tubing. These modular constructed units feature components constructed on a fixed framework allowing for faster setup and take down time. These units can go from Transport Position to ready to work cattle in less than 10 minutes.

Features:

1) Heavy Duty Square Tub Framework
2) Simple 1 Step Alley Width Adjustment (34” - 18” Width)
3) Alley walls rubber mounted for reduced noise
4) Formed Sheeting for added strength & less noise
5) Rolling Gate stops cattle from backing into Tub
6) 36” Access Door creates an optional 2nd tub exit
7) Corner-Less crowding tub gate
8) Solid Welded Catwalk around perimeter of Tub & Alley
9) Removable Axle Assembly provides a hazard free work environment
10) Clevis hitch standard on all units with optional ball hitch

SPECIFICATIONS

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Reversed Tub Pictured (CW)
Real MFG Squeeze Chutes are engineered with the both Operator & Livestock in mind. These units are built with quality materials that are “Built to Last”. Features that set this unit apart form the competition are Extra Height Heavy Duty Framework, Dual Operator Controls & Adjustable Width Palp Cage. This manual squeeze can be adjusted for all size of livestock and is stout enough to handle any size of operation.

**Features:**

1) Dual Operator Controls allows for reversible operation on all features

2) Self Catch Headgate with industry only Roller-Release technology

3) Large Neck Access opening allows for proper vaccination technique

4) Dual Pull Parallel Squeeze Mechanism insures smooth & equal squeeze operation

5) Walk-thru Palpation Cage adjusts simultaneously with the squeeze chute

6) Dual Slide Rolling Gate

7) Formed Steel Checker plate Floor

8) Removable Brisket Bar

9) No Return Ratcheting Butt Bar

10) Multiple Doors provide excellent side access to livestock.

11) Grease-able Pivot Points

12) Heavy Duty 3” X 3” Tube Framework

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Real MFG Headgates are “Built to Last” with high strength & quality materials to ensure they last for years to come. Materials like cast iron wear items & laser cut parts set these headgates apart from the competition.

**FEATURES:**

1) Dual Sided Controls allows for reversible operation on all features

2) Constructed from machined & laser cut parts for uniform fit and finished

3) Roller-Release Technology

4) Adjustable Neck Bars (4” - 10”)

5) Automatic Spring Reset w/ adjustable back stop

6) Cast Iron Catch Plates & Adjustment Arms

7) Heavy Duty Bushing Timing Bar

8) Hemmed Sheeting for Reduced Noise and elimination of sharp edges

**SPECIFICATIONS**

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Real MFG Adjustable Alleyways are built as standard components allowing them to be configured to meet the specific needs of your operation. These alleyways are designed to improve cattle flow through your system with features like: full height wall sheeting, simple 1 step width adjustment, removable walls & no overhead work hazards.

**8 - 1/2FT ADJUSTABLE ALLEY**

**FEATURES:**
1) Simple 1 Step Alley Width Adjustment
2) Heavy Duty Square Tube Framework
3) Rib Formed 16ga Sheet for Added Strength & Reduce Noise
4) Extra Height Framework Design offers Hazard Free Work Environment
5) Removable Adjustable Wall w/ Rubber Coated Pins for reduced noise
6) Alley Adjust from 34” - 18” Width

**SPECIFICATIONS**
- Length: 104”
- Width: 43.5”/46”
- Height: 81”
- Weight: 850 lbs
- Product Code: AA85401/AA85402

**8 - 1/2FT 2 SIDE ADJUSTABLE ALLEY**

**FEATURES:**
1) Simple 1 Step Alley Width Adjustment
2) Heavy Duty Square Tube Framework
3) Rib Formed 16ga Sheet for Added Strength & Reduce Noise
4) Extra Height Framework Design offers Hazard Free Work Environment
5) Removable Adjustable Wall w/ Rubber Coated Pins for reduced noise
6) Alley Adjust from 32” - 15” Width
ADJUSTABLE ALLEYWAYS

11FT ADJUSTABLE ALLEY

FEATURES:
1) Simple 1 Step Alley Width Adjustment
2) Heavy Duty Square Tube Framework
3) Rib Formed 16ga Sheeting for Added Strength & Reduce Noise
4) Extra Height Framework Design offers Hazard Free Work Environment
5) 30” Side Access Door
6) Removable Adjustable Wall w/ Rubber Coated Pins for reduced noise
7) Alley Adjust from 34” - 18” Width

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ADJUSTABLE SPLITTING ALLEY

FEATURES:
1) Simple 1 Step Alley Width Adjustment
2) Heavy Duty Square Tube Framework
3) Rib Formed 16ga Sheeting for Added Strength & Reduce Noise
4) Extra Height Framework Design offers Hazard Free Work Environment
5) Overhead Split Gate Control allows for rapid change to either alley
6) Alley Adjust from 34” - 18” Width

SPECIFICATIONS

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**ALLEYWAY OPTIONS**

**ROLLING GATE**

**FEATURES:**

1) Easily Slide to Open or Close Alleys
2) Heavy Duty Square Tube Framework
3) Rib Formed 16ga Sheeting for Added Strength & Reduced Noise
4) Reversible Operation
5) Use in conjunction with all Alley & Tub Components

**SPECIFICATIONS**

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**PALPATION CAGE**

**FEATURES:**

1) Standalone Palpation Alley
2) Heavy Duty Square Tube Framework
3) Rib Formed 16ga Sheeting for Added Strength & Reduced Noise
4) Palp Doors swing In & lock to shut off Cattle Flow
5) Spring Loaded Cowboy Latch
6) Use in conjunction with all Alley & Tub Components

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**ALLEY BOW**

**FEATURES:**

1) Easily Pin in to any Straight Alley to add up to a 45° Angle
2) Heavy Duty Square Tube Framework
3) Rib Formed 16ga Sheeting for Added Strength & Reduced Noise
4) Custom Width Available to match specific angle
5) Use in conjunction with all Alley & Tub Components
**ALLEYWAY OPTIONS**

**HANGING CATWALK**

**FEATURES:**
1) Easily Add to any Real MFG Alleys
2) Allows for better access of smaller stock
3) Heavy Duty Square Tube Framework
4) Rebar tread for Anti-slip Surface
5) 7’ Length X 14” Width

**30” ACCESS DOOR**

**FEATURES:**
1) Optional Access Door built into any Stationary or Portable Alley
2) Placed in any Non–Adjustable Alley Wall
3) Spring Loaded Plunger Latch

**ALLEY DROP PANEL**

**FEATURES:**
1) Optional Drop Panel built into any Real MFG Alley Wall
2) Easily reduce sheeting height to access smaller stock
3) Placed in any Alley wall section
4) Grease-able Bullet Hinges & Spring Loaded Latch
Real MFG Corner-less Crowding Tub is Arguably the Toughest & most Efficient crowding tub on the market today! The reason this tub stands out from the competition includes: Heavy Duty 1 Piece Tube Construction, Corner-less Crowd Gate & 2 Tub Exits. Like all other Real MFG components this tub is “Built to Last” and will serve your operation for years to come.

**Features:**

1) Heavy Duty Square Tube Framework
2) Formed Sheeting for added strength & less noise
3) 36” Access Door creates an optional 2nd tub exit
4) Corner-Less Crowding Tub Gate
5) Spring Return Corner-less Crowd Gate provides for hazard free environment
6) Solid Welded Catwalk around perimeter of Tub & Alley
7) Available in Standard (CCW) or Reverse (CW) Directions
8) Standard 16FT Diameter accommodates for up to 24FT of Alleyway, Optional 20FT Diameter available for Larger Operations

**SPECIFICATIONS**

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Real MFG Loading Chutes offer key features to make loading your cattle onto a semi hassle free! Features like Full Height Sheeting, Rib Formed Steel Floor, & Driver Access Door sets this loading chute apart from the rest. These units are constructed from all steel sheeting & square tubing along with other quality components making this loading chute “Built to Last”

**FEATURES:**

1) Adjustable Loadout Height
2) Heavy Duty Square Tube Framework
3) Driver Access Door & Catwalk
4) Tapered Top Framework to provide more clearance for livestock trailers
5) Rib Formed Steel Checker Plate Floor
6) Silicone Seams to Reduce Noise
7) Torsion Axle w/ New Trailer Tires
8) Standard Clevis Hitch (Optional 2” Ball Coupler)
9) Built in Panel Rack Capacity: 8 Panels
10) Available as Stationary Model

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Real MFG understands that calving season can be one of the toughest times of the year. To make calving season a little easier Real MFG offers 2 styles of calving pens to fit your operation. Like all other Real MFG Handling Products, these calving pens are “Built to Last” with high strength & quality materials to ensure they last for years to come!

Features:

1) One Piece Heavy Duty Square Tube Framework
2) Self Catch Headgate
3) Excellent for Calving, Nursing, Inoculation, or Examination
4) Rib Formed Checker Plate Floor
5) Crowding Style Design directs animal into Headgate
6) Independent Nursing Panels allow for great access while maintaining animal in position
7) Drop Nursing Panel allows for better access in limited space
8) Large Rear Access Gate
9) Spring Loaded Crowd Gate Latch
10) Unit can be collapsed for transport

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Unit can be collapsed in minutes by removing 2 pins and folding the curved wall towards the headgate and the bow gate frame towards the rear of the unit.
Features:

1) 5 Pcs Design allows for easy setup anywhere
2) Self Catch Headgate
3) Excellent for Calving, Nursing, Inoculation, or Examination
4) 10 FT x 10 FT Square (Optional 10FT X 12FT)
5) 7 FT Nursing Drop Panel
6) Large Rear Access Gate
7) Full Containment of Cow & Calf
8) Optional Rib Formed Checker Plate Floor

SPECIFICATIONS

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Real MFG builds a full line of round bale feeders to fit the needs of your operation. All Real MFG Bale Feeders carry a 5 YEAR WARRANTY against any manufacture defect!

**Features:**

1) 1” x 12ga Square Tubing
2) Slant Bars help reduce feed waste
3) 1 Piece Welded Construction
4) Optional Skirted Bottom
5) 8 FT Diameter x 4 FT Height
6) 16” Slant Spacing w/ optional 13” calf spacing
7) Sold Unpainted
Real MFG offers a full line of corral gates & panels to keep your operation running smoothly. Standard Sizes Include: 8’ 10’ 12’ 14’ & 16’ with Custom Sizing Available!

Gate Features:
1) Heavy Duty 1” x 12ga Square Tubing
2) 6 Cross Bar Design (48” Height)
3) Solid Welded Hinge
4) 3Ft Chain & Gusset
5) 3/4” J-Bolt Style Hinges
6) Weight 9.5lbs per foot of gate
7) Sold Unpainted

Panel Features:
1) Heavy Duty 1” x 12ga Square Tubing
2) 6 Cross Bar Design (60” Height)
3) 3 Way Pin Connectors
4) Optional 7 Bar Extra Height
5) Weight 10lbs per foot of panel
6) Sold Unpainted

Feed Bunks

Real MFG Feed Bunks offer an economical bunk option to accommodate all Livestock Sizes. Bunks are available in Lengths: 10’ 15’ & 20’

Bunk Features:
1) Bunk Shell formed from 13ga Sheeting
2) Heavy Duty 1-1/2” x 11ga Square Tubing Leg Assemblies
3) Notched Endcaps remove water
4) 36” Width 12” Depth 26” Height
5) Sold Unpainted